

Work Order ID 83172 -1

April 13-12 10:41:19 AM

\*83172\*

Page 1

Item ID: D407-781-025

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Floor Protector (Passenger Cabin) 4x

Start Date: 13/04/2012 Start Qty: 2.00 \*2\*

Cust Item ID:

Required Date: 27/04/2012 Req'd Qty: 2.00 \*2\*

Customer:

Reference:

Run Start \*NR1\*

Approvals: Process Plan: MLJ

Date: 12/04/13 Tooling:

Date:

Stop \*NR2\*

QC:

Date: SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr

Revision Nbr

100

0.00

\*100\*

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D407-781-025  
CHG 001

0.00

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Quality Control

Memo

0.00

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Item ID: D407-781-025

Accept

\*N9000040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Floor Protector (Passenger Cabin)

Start Date: 13/04/2012 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 27/04/2012 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Run Start

\*NR1\*

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop

\*NR2\*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00

\*130\*

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D407-781-025

Location: \_\_\_\_\_

PPP rev: \_\_\_\_\_

140

QC21- Final Inspection - Work Order Release

0.00

\*140\*

QC

Memo

0.00

Quality Control

32

12/5/12

MCS 12/05/02

12-05-2

# Picklist Print

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Work Order ID: 83172

\*83172\*

Parent Item: D407-781-025

\*D407-781-025\*

Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 13/04/2012

Required Date: 27/04/2012

Start Qty: 2.00

Required Qty: 2.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN525-10R6

Purchased

No

110

Each

165.0000

\*\*

4

\*AN525-10R6\*

Screw

### Location

### Loc Qty

### Loc Code

ST345

139

120308

14

120833

25

120910

100

ST346

26

118757

23

119309

3

110

f

213.3140

8.333

16.666

\*\*

D3800-1-100

Manufactured

No

\*D3800-1-100\*

Hook and Loop Strip (1" Soft)

### Location

### Loc Qty

### Loc Code

ST063

213.314

68910

9.801

72233

9.841

75104

26.271

80073

167.401

cut 2 strips of 50.0" long

measured  
57.5/62

# Picklist Print

April-12-12 10:41:53 AM

Work Order ID: 83172

Parent Item: D407-781-025

Parent Item Name: Floor Protector (Passenger Cabin)

\*83172\*

\*D407-781-025\*

Start Date: 13/04/2012

Required Date: 27/04/2012

Start Qty: 2.00

Required Qty: 2.00

D3800-3-100

Manufactured No

110 1

219.3140 8.333 16.666

3333

\*D3800-3-100\*

Hook and Loop Strip (1" Hard)

\*\*

Location

Loc Qty

Loc Code

ST063

219.314

68915

18.301

72771

2.341

73007

5.001

75105

13.67

80077

180.001

80071

cut 2 strips of 50.0" long

D3940-1

Manufactured No

110 Each

0.0000

\*D3940-1\*

Floor Protector (407)

\*\*

B83175

B83883

12/5/28

5.3 BELL 407

REFERENCE ONLY

Qty -055	Qty -011	Qty -025	Part Number	Description
X			D407-781-055	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D407-781-025	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3940-1	FLOOR PROTECTOR, PASSENGER
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		2	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

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Revision: A

Date: 10.10.28